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# **Decoupler Interaction with CP: Effects to Consider**

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Dairyland Electrical Industries



Appalachian Underground Corrosion Short Course

# AGENDA

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## Decoupler interaction topics

- Capacitance effects on interrupted surveys
- Solutions for accurate readings
- Misapplication and bypasses
- Native measurements and leakage current effects
- Misunderstanding of CP testing with decouplers present



# INTERRUPTED SURVEYS

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## Cathodic Protection

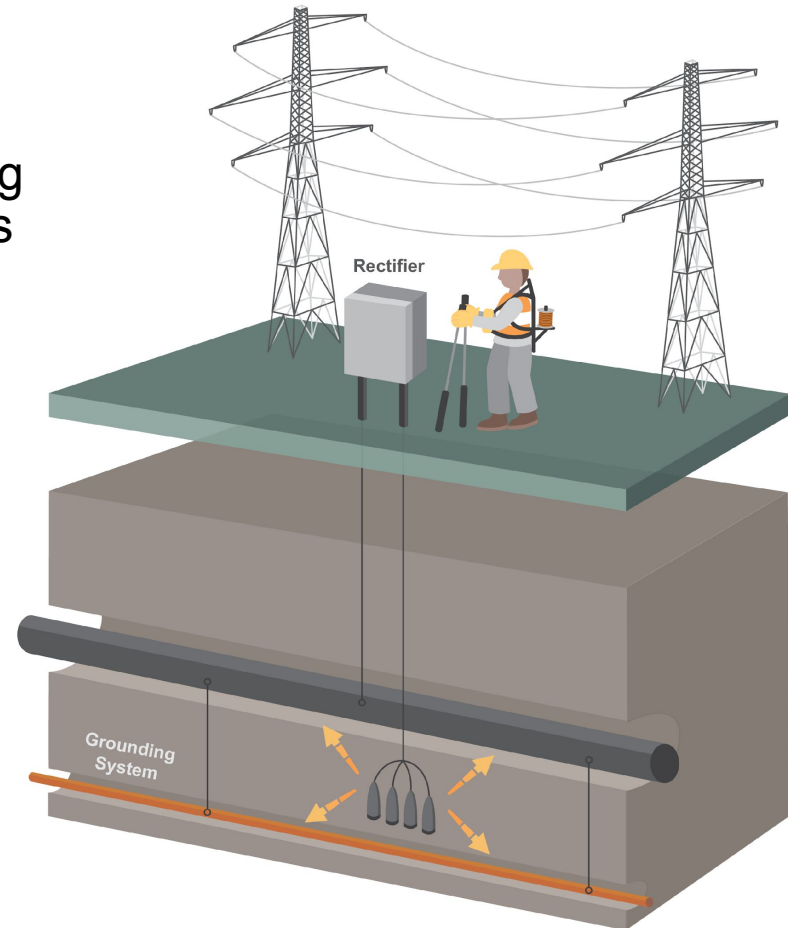
- Analyze per Criteria
- Considers IR Drop
- Reference Half-Cell



# AC MITIGATION

## No Decoupler

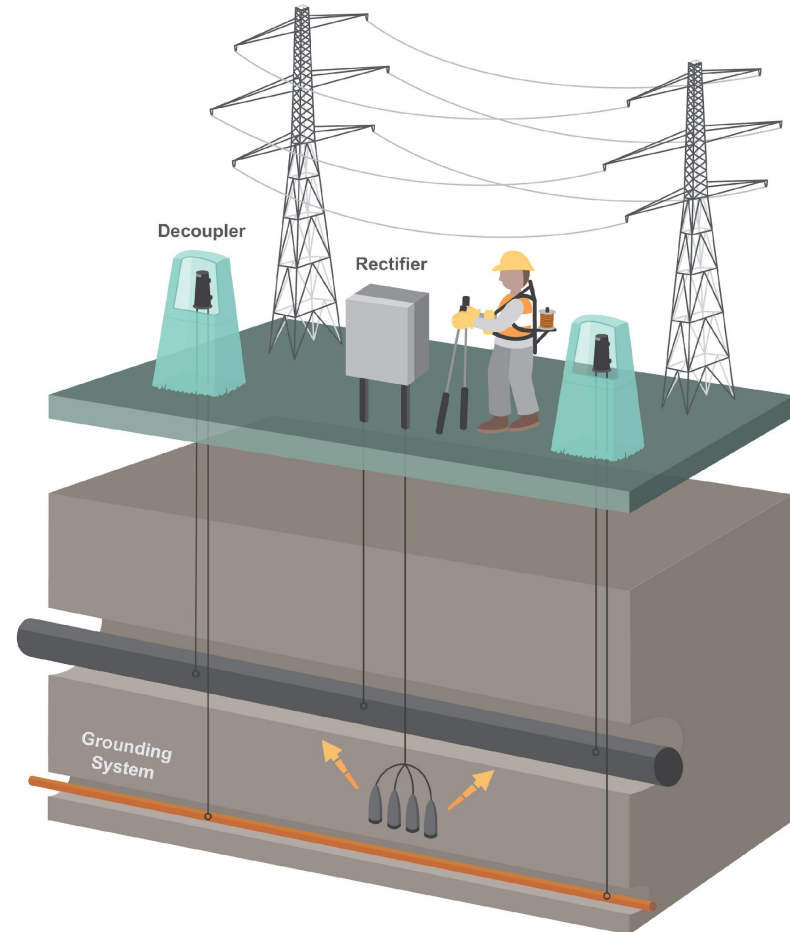
- Rectifier is protecting everything including AC mitigation grounds
- Inefficient CP



# CAPACITANCE - TRADITIONAL SOLUTIONS

## Decoupler

- CP isolation from ground
- AC continuity and grounding
- Capacitance introduced



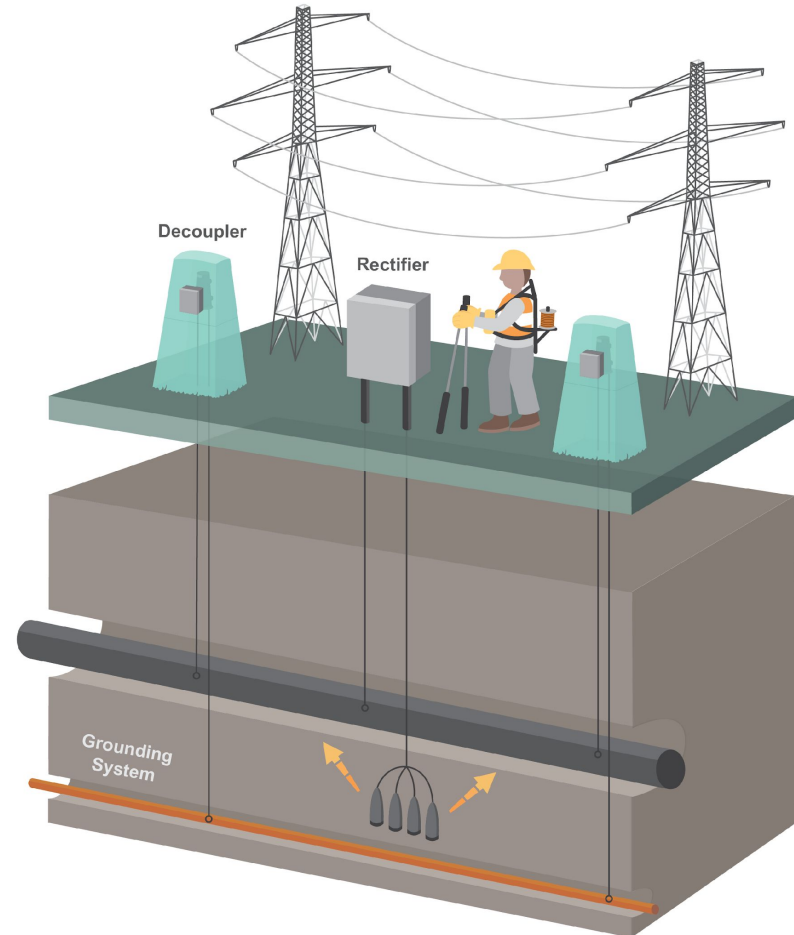
# CAPACITANCE - TRADITIONAL SOLUTIONS

## Decoupler + Isolation Switch

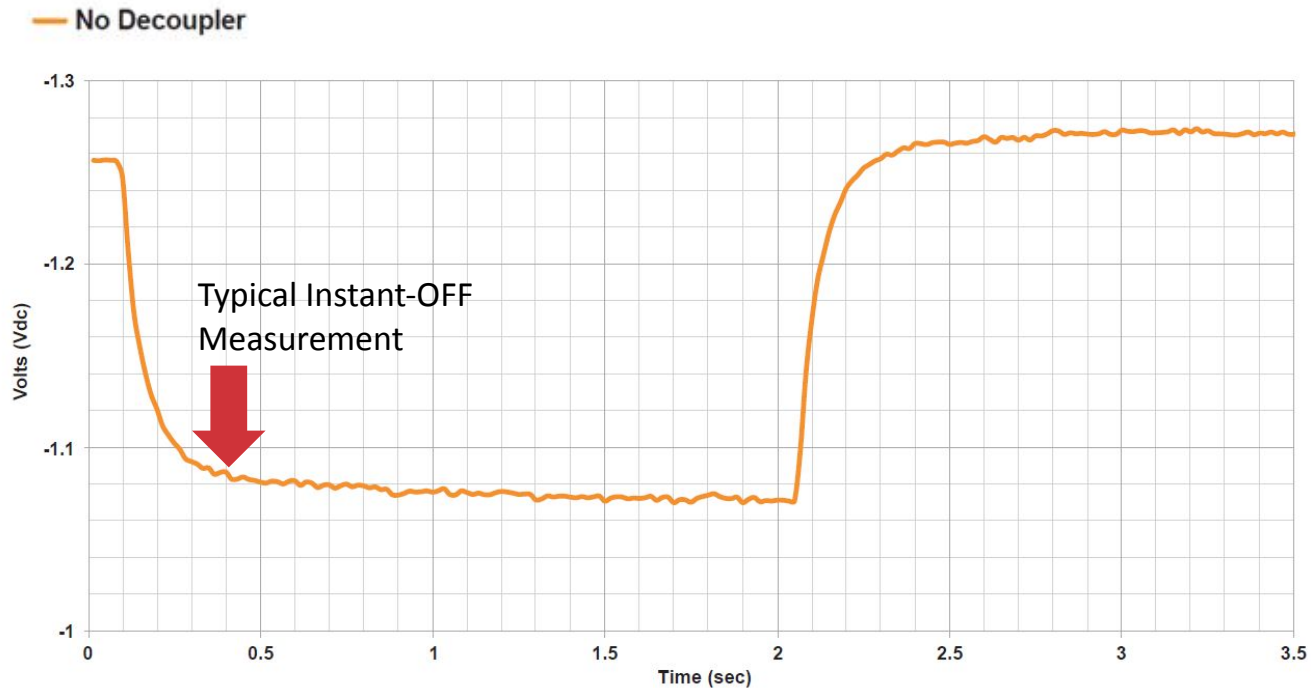
- Switch rated for AC fault and continuous current
- Decoupler disconnection for measurement

## Alter cycle or timing

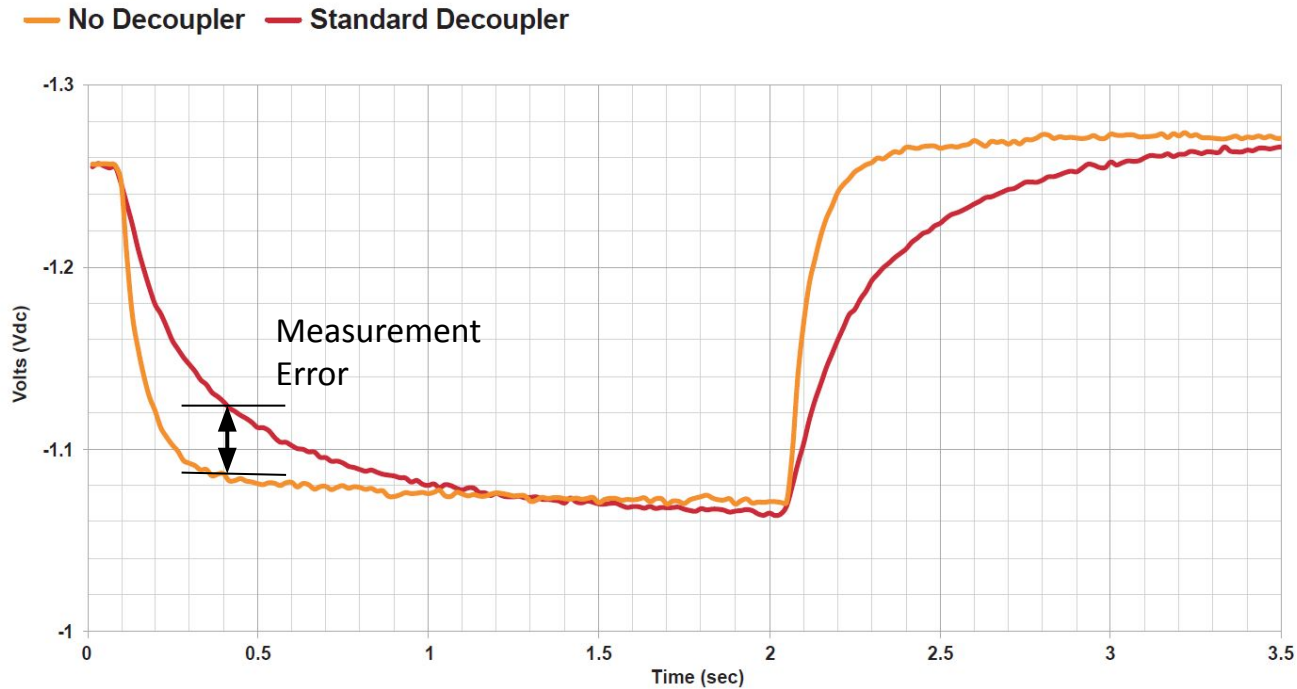
- Capture later in OFF cycle
- Extend OFF cycle



# INTERRUPTED SURVEYS

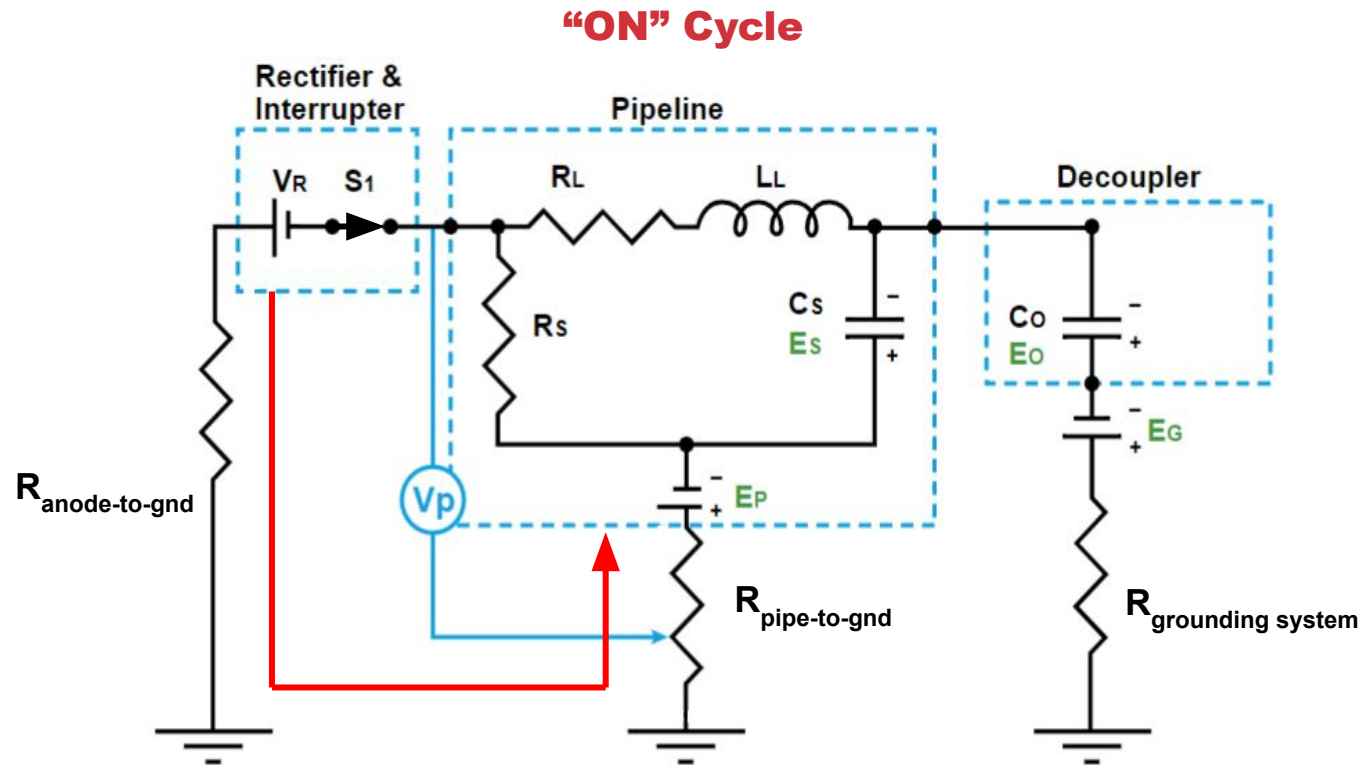


# INFLUENCE OF DECOUPLERS

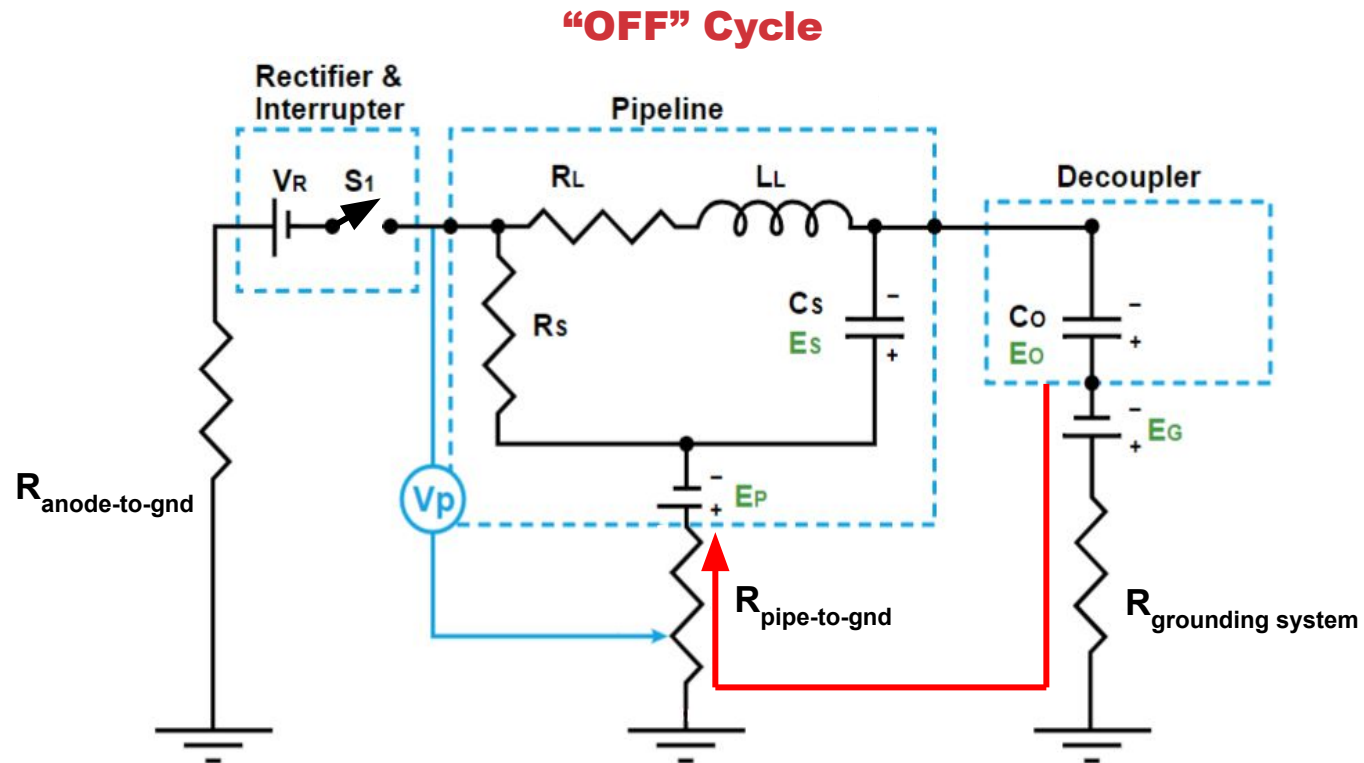




# WHY DOES THIS OCCUR?



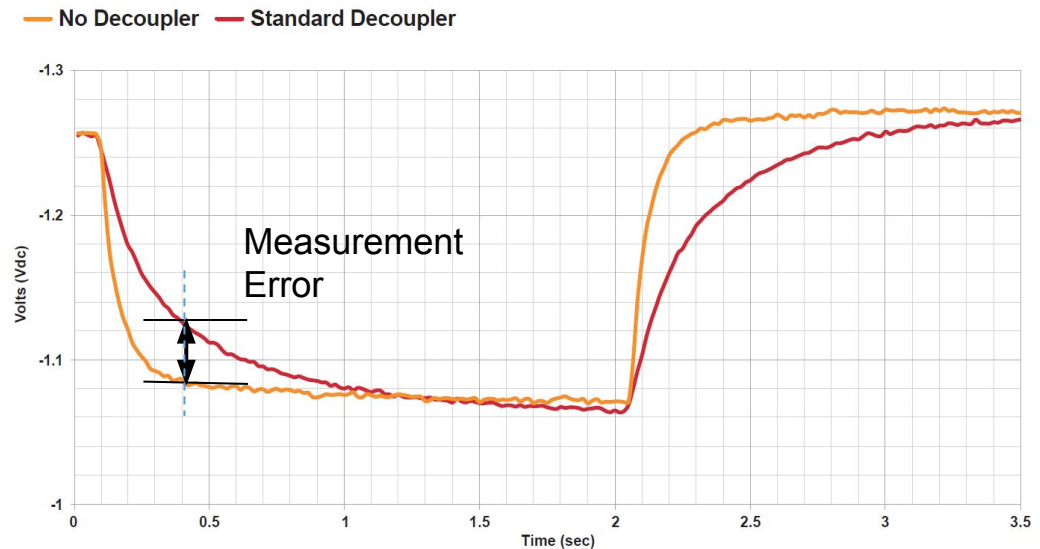
# WHY DOES THIS OCCUR?



# WHY DOES THIS OCCUR?

**This effect is most likely observed with ...**

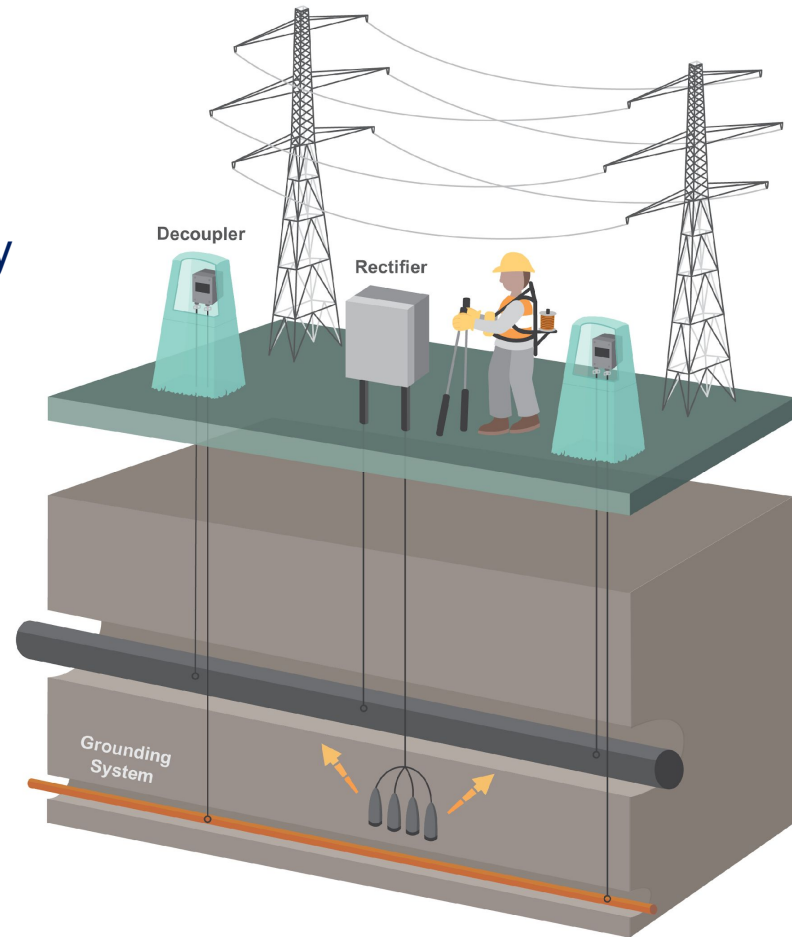
- High resistivity soils
- High resistance coatings
- Short, small diameter pipe – ie., less surface area
- Many decouplers on the same circuit



# CAPACITANCE - NEW SOLUTION

## Next Generation Decoupler

- Camouflages itself from survey
- No disconnecting or reconnecting
- Safety mechanism remains in place
- Faster surveys
- Capacitance is no longer an issue



# VALIDATION & FIELD TESTING

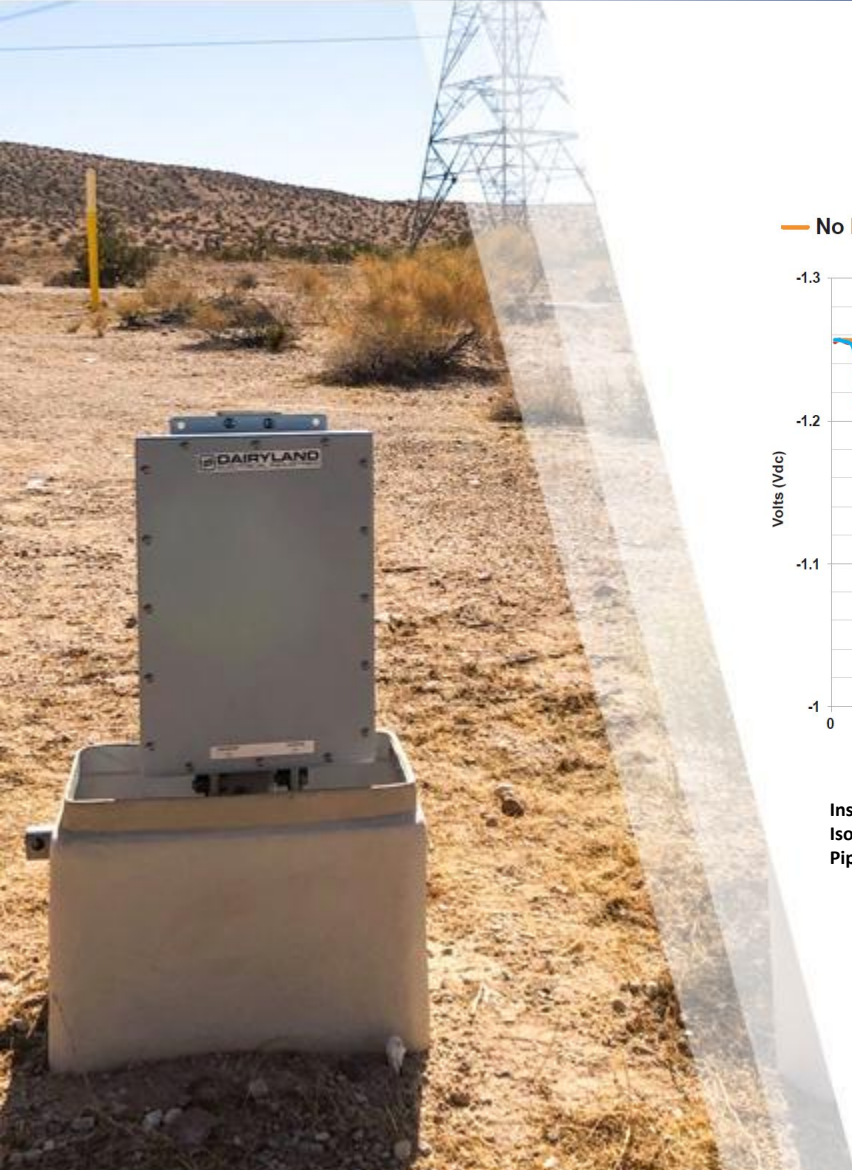
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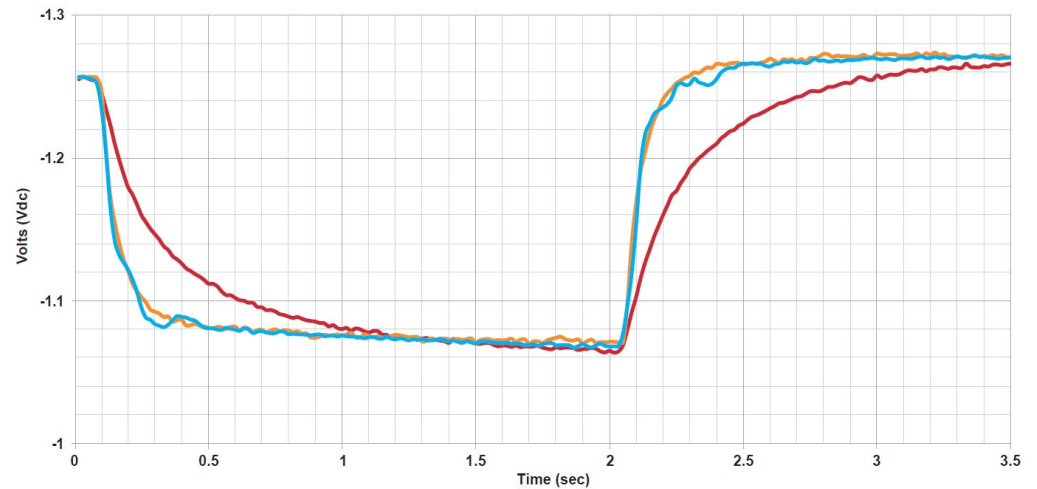
- AC fault testing
- Lightning impulse testing
- EMC testing
- Environmental testing
- Extensive field testing:
  - Several different pipelines
  - High & low soil resistivity
  - High resistance coatings
  - Units spaced close & far



# CASE STUDIES



— No Decoupler — Standard Decoupler — Next Generation Decoupler

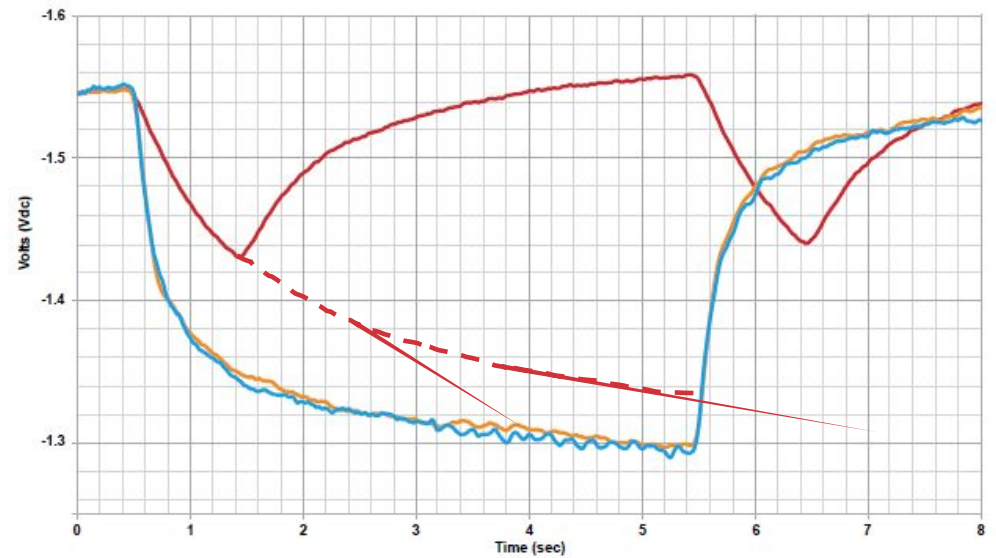


Installation location: Western US   Length of pipeline segment: 3.2 miles  
Isolated 24" diameter pipeline   Soil conditions: Sandy/Dry  
Pipeline coating: FBE   No. of decouplers: 8

# CASE STUDIES



— No Decoupler — Standard Decoupler — Next Generation Decoupler



Installation location: Midwestern US

Length of pipeline segment: 2 miles

Pipeline Diameter: 6 in and 8 in

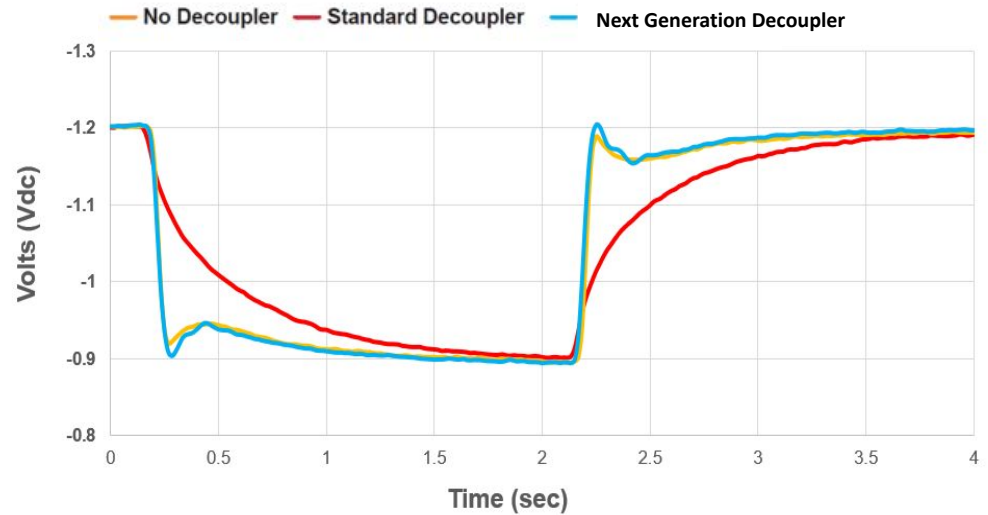
Soil conditions: Moist farm topsoil

Pipeline coating: FBE

No. of decouplers: 8

\* Non-isolated lateral segment

# CASE STUDIES



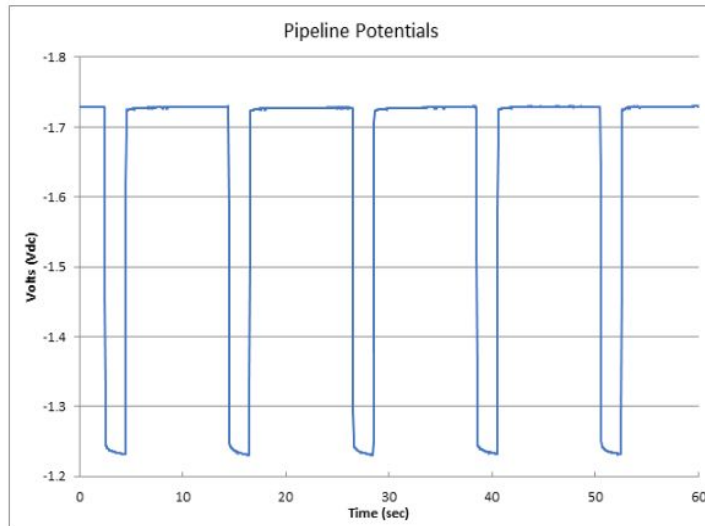
Installation location: Western US    Length of pipeline segments: 11 miles each  
Pipe Diameter: 36" (two pipes)    Soil conditions: Sandy/Dry  
Pipeline coating: FBE    No. of decouplers: 11 and 14



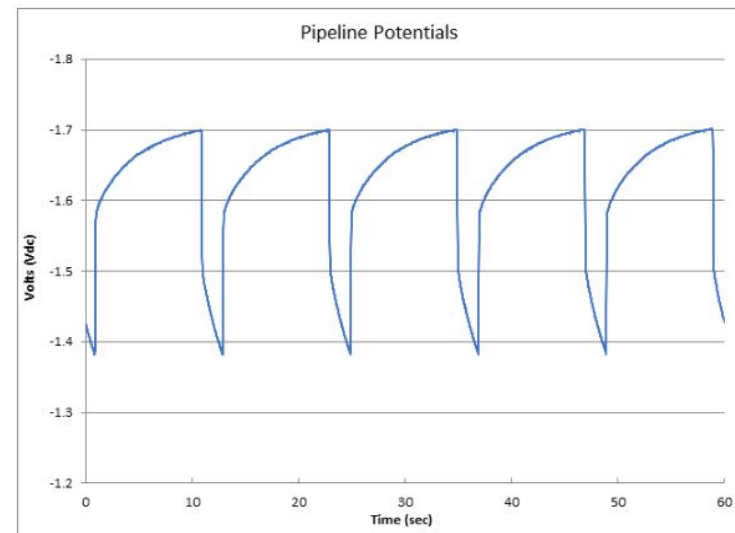
# NEXT GENERATION DECOUPLER

## Installations with traditional decouplers

Typical Acceptable Response



Typical Unacceptable Response



# NEXT GENERATION DECOUPLER

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## Benefits Summary

- More Accurate Potential Surveys
- Safer Surveys
- Faster/Lower-Cost Surveys



# DECOUPLER BYPASS

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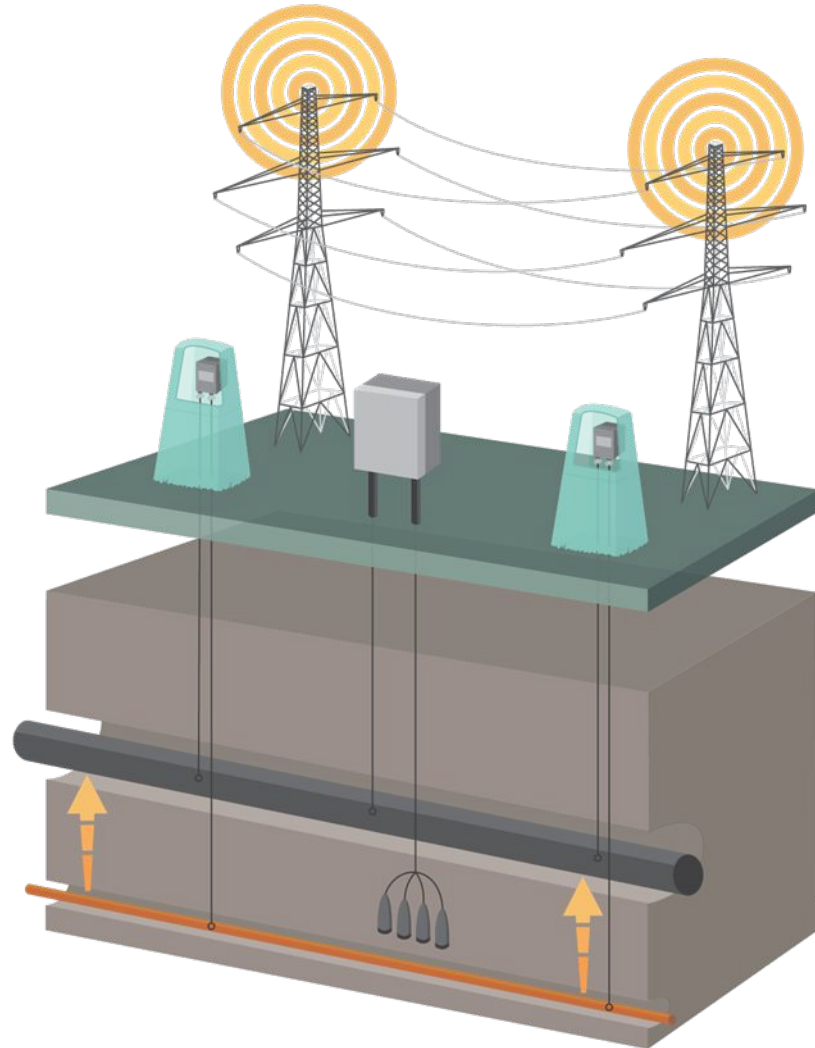
## CP Affected by Electrical Short

- Conduit
- Bonding/grounding wires
- Isolation joint gasket/washers
- Pipe supports
- Gas sampling lines
- ...and many more



# NATIVE MEASUREMENTS

**Small decoupler leakage current may shift potentials**



# CAPACITANCE - Testing

## Required

- Installed Pipeline
- Installed Grounding System
- Interruptible CP System
- Data Collection Equipment
- Capacitor
  - Traditional Decoupler (SSD or PCR)
  - Capacitive Assessment Device (CAD)



# CAPACITANCE - Testing

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## CAD-270 -

- Low Cost Option
- Capacitance = PCR/SSD
- Evaluate Waveforms



# CAPACITANCE - Testing

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## CAD-270 - CAN

- Provide Steady State AC Mitigation with Low Impedance Path to Ground

## CAD-270 CANNOT

- Protect against AC Faults or Lightning
- Be used in Hazardous Locations
- Be used Permanently



# CAPACITANCE - Testing

## NOTICE

The CAD-270 has no polarity. Either terminal can be connected to the positive or negative connections.

### PROTECTION.

The CAD-270 is intended for temporary test purposes only and must be removed from service upon completion of testing. In the event of an over-voltage condition, the CAD-270 will NOT provide protection for personnel or equipment.

user's safety guidelines.



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# CAPACITANCE - Testing

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## System Pre-Evaluation

- All connections to ground
- Isolation joints
- Bonds
- Current Sources
- Groundbed Locations
- Telluric
- Stray Current



# CAPACITANCE - Testing

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## Considerations:

- Utilize CAD-270 at **ALL** planned decoupler locations
- Isolated Pipe Segment
- Track each location separately
- Set a long OFF cycle (4 seconds or more)



# CAPACITANCE - Testing

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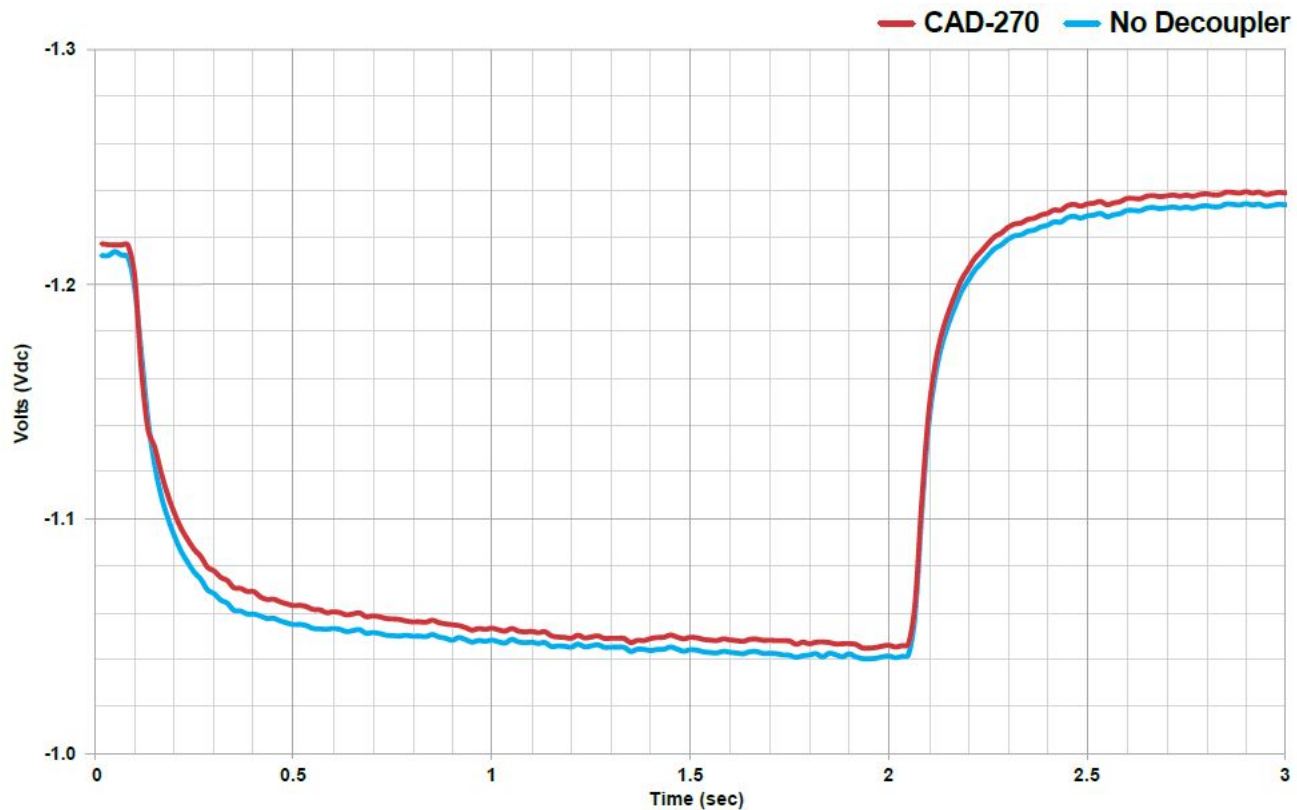
## Procedure:

- Capture waveforms with NO Decouplers Present
  - Analyze for unknown capacitance influence and address
- Capture waveforms at multiple locations along pipe segment
- Install CAD-270 at all locations
- Capture waveforms at same locations along pipe segment
- Analyze waveforms
  - Increase OFF cycle if polarized potential does not flatten out



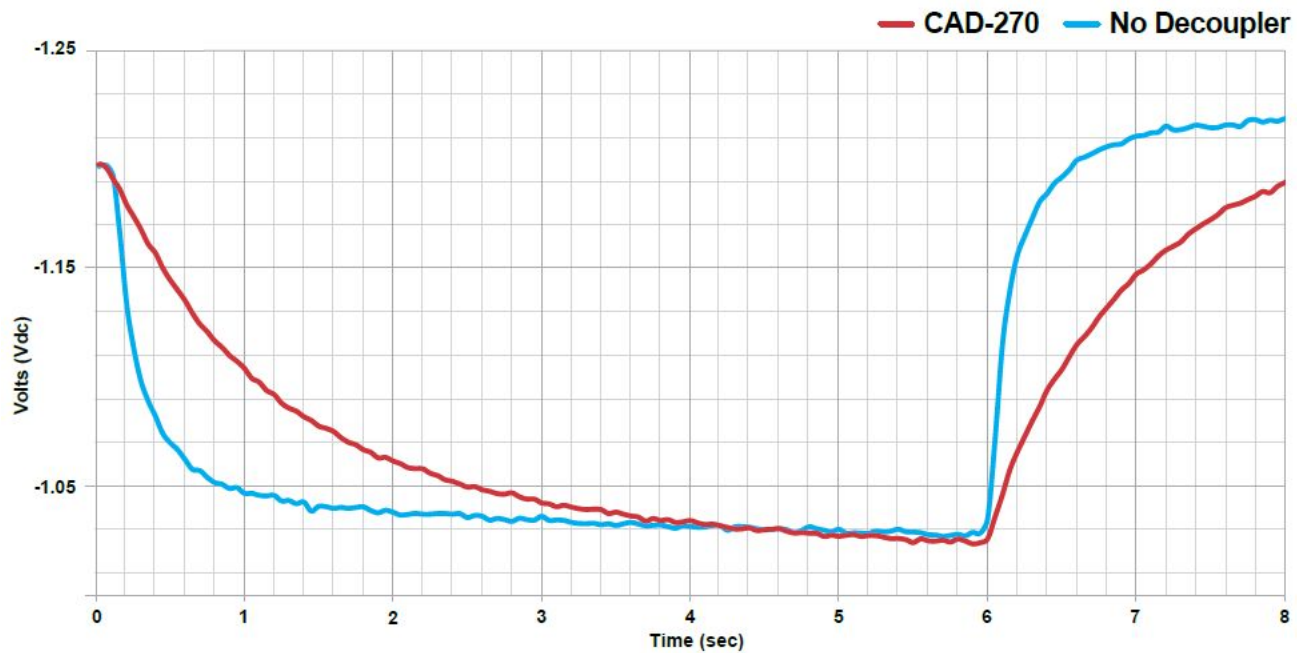
# CAPACITANCE - Testing

## Standard Decouplers Acceptable



# CAPACITANCE - Testing

**PCRX Recommended**



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# CAPACITANCE - Testing

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## Summary:

- Identify sources of capacitance
- Analyze waveforms
  - With NO decouplers
  - With Decouplers OR CAD-270
- Determine best solution for accurate readings
  - Standard Decouplers (if no capacitance effect)
  - Delayed OFF Reading
  - Isolate Standard Decouplers
  - New Generation Decouplers (PCR-X)



# FIELD TESTING

## Isolation Joint Testing with an RF-IT:

- A decoupler will appear as a short to RF-IT testers
- Test the joint and decoupler separately
- Disconnect the decoupler from the joint, then test the decoupler with the ohm test
- Test the isolation joint using an RF-IT with the decoupler disconnected



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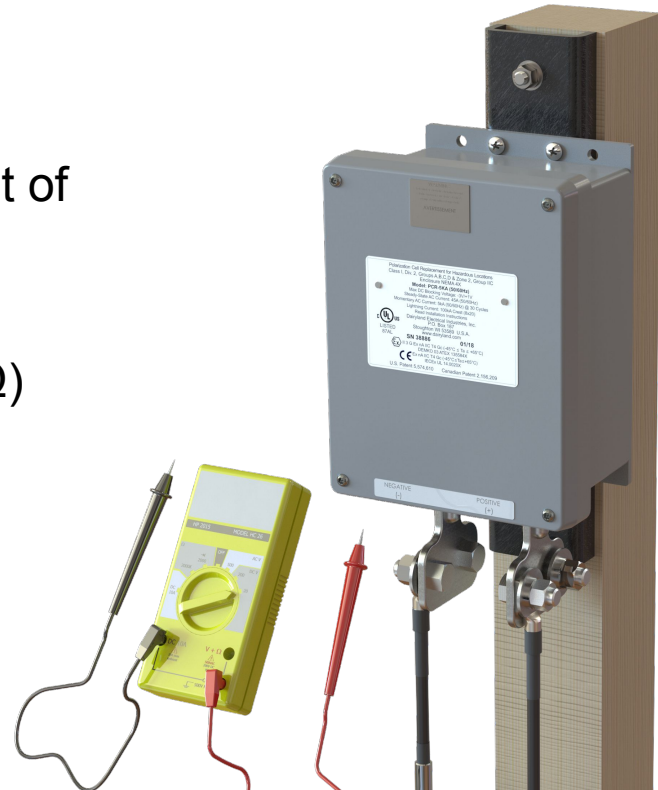
Image courtesy of Tinker & Rasor

# DIRECT DECOUPLER TEST

## Resistance check

- Measured between terminals, device out of circuit
- Functional: Value increases from zero
- Non-functional: Fixed, low value ( $\ll 1 \Omega$ )

**Keep safety in mind when creating an open-circuit at a decoupler site!**





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**QUESTIONS?**  
**CONTACT DAIRYLAND**  
**techsupport@dairyland.com**  
**www.dairyland.com**

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